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and test stands; a vehicle department with a machine shop, a body-building shop, a chassis-building shop on an assembly line; a large foundry for iron, steel, nonferrous metal, and light metal cauting; a pressing department; a forging department; a tool department; a foundry for repair work; and a mechanical repair shop. The plant was supplied with electric power from an outside power plant, through a plant-covned transformer station. ***

i.o	Mass production of engines and trucks was not under way as of October 1949.
	items produced in the plant in 1942 included
	water pumps, oil pumps, pasoline pumps, tilting devices for dump trucks and
	valves. spars parts for trucks were produced. In addition, trucks were repaired. The production of engines and trucks was not
	to le started until 1950. No incoming shipments of raw materials or truck
	parts were observed. 50X1-HUM
	scheduled future production of the plant, ***
5.	only about 600 Soviet workers and 50 Jerman Pis were 50X1-HUM
	employed in production departments in October 1949. The Soviet employees worked in three shifts and the PUs worked one shift. About 5,000 Soviet
	laborers and E's worked on the construction of the plant, working in one
	shift. a few German specialists were forced to work 50X1-HUM
	in the production departments.
6.	The entire plant area was commended by a house of the control of t
∪ 0	The entire plant area was surrounded by a temperary wire fence and the actual workshop/was surrounded by a wooden fence, three meters high with watchtowers.
	The plant was protected by armed guards.
	50X1-HUN
**	The state of the s
	The location of the plant indicates that the installation is 50X1-HUM
	probably the former aircraft plant near Kutaisi, which is known from previous
	reports. The construction of this aircraft plant was started during the war, 50X1-HUM but was suddenly discontinued and not resumed.
1618	
	From other information, it is known that the plant50X1-HUM
	area covers 550 acres. It is believed that this plant obtains power from the
	Rion GES hydroelectric power plant which, according to available information
	Das an installed connective of his one had asserting the about a second of the second
	the coal mines of Tkylbuli (12022 W//205941) and the manuager over wines of
	EUNITINA
***	Commente from other information, it is brown that the plant of Katalas
	produces Job-ton trucks of the Mismith model of the forces station between
	rianty under the plant initials KAZ, which should for Kutojakin Andre a
	edity ds 1940; Sie Diant Started Manufacturing small quantities of what see
	ZIS-150 trucks and tractors. In 12/19, the plant was to start producing engines
	to be shipped to the new automobile plant at Insuropetrovsk (48027*11/34059*E) which was to begin assaudling [15] to the last individual to the property of the same of the sa
	which was to begin assembling ZIS-150 trucks in the same year. In 1950, the plant at Kutaisi was to start producing KAN trucks at a rate of 15,000 that
	Judge the lines capacity of the plant was to be 30 000 temples con
	nowever, because of celays in the plant construction program the delivery of
	organies and by the plant was delayed in this total and the distinguished the
	was delayed until the spring of 1951.

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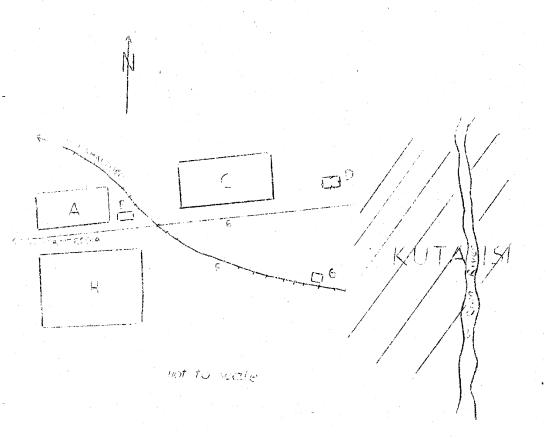
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Automobile Flant west of Autaisi, Georgian S.S.A.



Legend: See next page

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50X1-HUM

Attachment 1

1/2

Legend:

- A. Automobile plant.
- D. Garden area.
- 0. Military airfield.
- De PA campe
- E. Road to Samtredia.
- F. Railroad line.
- G. Kutaisi railroad station.
- Ho Commercial airfield .

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Attachment 2

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Le,	ુ e ાતો :		
1,5	Garages of the plant-owned motor pool which, 35 trucks.	, hed	50X1-HUM
2.	Water tower,		
3.	Transformer station.		
4.	Shops for the assembly of steal sections for plant construction,		
5.	Storage site for building materials.		
6.	warehouse and losding ramp, still partly under construction as of Oct	ober 1	1949.
7.º	Workshop, for undetermined purpose, under construction. Only the outer were erected by October 1949.		
S.	Main workshop building for the construction of engines, gears, chassi bodies. The northern section of the building was still under construct in Detober 1949. This building was also to be used for the final assembles and trucks on assembly lines and for testing engines. large presses for body construction installed in the building	tion muly c	of] 50X1-HUM 50X1-HUM
9.	Large foundry for iron, steel, nonferrous metal and light netal casti The installation of balloon-shaped devices (sic) was observed. the foundry had 1/ sheet-netal chisneys, with diameters of from 70 to 150 cm.		50X1-HUM 50X1-HUM
10 _c	Small foundry and machine shop for repair work.		
$\mathfrak{U}_{\mathfrak{o}}$	Plant building under construction. This was to boiler house, but gave no reasons for this assumption.	be a	50X1-HUM
12.			5 50X1-HUM
13 e	Forge, pressing and punching shope		
14,	Mant school and apprentices workshop.		
15.	Plant entrances and guardhouses.		
16.	Tater ditches. The northern one was still being dug in October 1949.		
17.	Plant roads.		
.31	Railroad tracks.	•	
19.	Wire Sence. The exact location of the board Sence which enclosed build Nos 6 to 13	$\lim_{\mathcal{S}}$ s	50X1-HUM
The	sections of the buildings marked with cross lines housed offices.		

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Automobile Flant West of Kutaisi, Georgian Machine

